

# Contents

## **Part I Early Concerns and Innovative Responses**

<b>Beyond Naïve Optimisation</b> . . . . .	3
P. H. L. Monkhouse and G. A. Yeates	
<b>Optimal Mining Principles</b> . . . . .	19
Brett King	
<b>The Global Optimiser Works—What Next?</b> . . . . .	31
J. Whittle	
<b>Blasor—Blended Iron Ore Mine Planning Optimisation at Yandi, Western Australia</b> . . . . .	39
P. Stone, G. Froyland, M. Menabde, B. Law, R. Pasyar and P. H. L. Monkhouse	
<b>Roadblocks to the Evaluation of Ore Reserves—The Simulation Overpass and Putting More Geology into Numerical Models of Deposits</b> . . . . .	47
A. G. Journel	
<b>Quantification of Risk Using Simulation of the Chain of Mining—Case Study at Escondida Copper, Chile</b> . . . . .	57
S. Khosrowshahi, W. J. Shaw and G. A. Yeates	
<b>A Risk Analysis Based Framework for Strategic Mine Planning and Design—Method and Application</b> . . . . .	75
M. Godoy	
<b>Mining Schedule Optimisation for Conditionally Simulated Orebodies</b> . . . . .	91
M. Menabde, G. Froyland, P. Stone and G. A. Yeates	

<b>Stochastic Mine Planning—Methods, Examples and Value in an Uncertain World</b> . . . . .	101
R. Dimitrakopoulos	
<b>Part II Increasing Value and Technical Risk Management</b>	
<b>The Value of Additional Drilling to Open Pit Mining Projects</b> . . . . .	119
G. Froyland, M. Menabde, P. Stone and D. Hodson	
<b>Stochastic Optimisation of Long-Term Production Scheduling for Open Pit Mines with a New Integer Programming Formulation</b> . . . . .	139
S. Ramazan and R. Dimitrakopoulos	
<b>Stochastic Long-Term Production Scheduling of Iron Ore Deposits: Integrating Joint Multi-element Geological Uncertainty and Ore Quality Control</b> . . . . .	155
J. Benndorf and R. Dimitrakopoulos	
<b>Stochastic Mine Planning—Example and Value from Integrating Long- and Short-Term Mine Planning Through Simulated Grade Control, Sunrise Dam, Western Australia</b> . . . . .	173
A. Jewbali and R. Dimitrakopoulos	
<b>A New Methodology for Flexible Mine Design</b> . . . . .	191
B. Groeneveld, E. Topal and B. Leenders	
<b>Direct Net Present Value Open Pit Optimisation with Probabilistic Models</b> . . . . .	217
A. Richmond	
<b>Part III Simultaneous Optimisation of Multiple Operations and Processes</b>	
<b>Simultaneously Optimizing Open-Pit and Underground Mining Operations Under Geological Uncertainty</b> . . . . .	231
L. Montiel, R. Dimitrakopoulos and K. Kawahata	
<b>Combining Optimisation and Simulation to Model a Supply Chain from Pit to Port</b> . . . . .	251
P. Bodon, C. Fricke, T. Sandeman and C. Stanford	
<b>Network Linear Programming Optimisation of an Integrated Mining and Metallurgical Complex</b> . . . . .	269
E. K. Chanda	
<b>Open Pit Transition Depth Determination Through Global Analysis of Open Pit and Underground Mine Production Scheduling</b> . . . . .	287
K. Dagdelen and I. Traore	

<b>Consideration for Multi-objective Metaheuristic Optimisation of Large Iron Ore and Coal Supply Chains, from Resource to Market . . .</b>	<b>297</b>
J. Balzary and A. Mohais	

#### **Part IV Stochastic Simulation for Strategic Mine Planning**

<b>Application of Conditional Simulations to Capital Decisions for Ni-Sulfide and Ni-Laterite Deposits . . . . .</b>	<b>319</b>
O. Tavchandjian, A. Proulx and M. Anderson	

<b>Simulation of Orebody Geology with Multiple-Point Geostatistics—Application at Yandi Channel Iron Ore Deposit, WA, and Implications for Resource Uncertainty . . . . .</b>	<b>335</b>
V. Osterholt and R. Dimitrakopoulos	

<b>New Efficient Methods for Conditional Simulations of Large Orebodies . . . . .</b>	<b>353</b>
J. Benndorf and R. Dimitrakopoulos	

<b>Transformation Methods for Multivariate Geostatistical Simulation—Minimum/Maximum Autocorrelation Factors and Alternating Columns Diagonal Centres . . . . .</b>	<b>371</b>
E. M. Bandarian, U. A. Mueller, J. Ferreira and S. Richardson	

<b>Strategies for Mine Planning and Design . . . . .</b>	<b>395</b>
P. A. Dowd, C. Xu and S. Coward	

#### **Part V Other Aspects of Open Pit Mine Planning**

<b>Planning, Designing and Optimising Production Using Geostatistical Simulation . . . . .</b>	<b>421</b>
P. A. Dowd and P. C. Dare-Bryan	

<b>Geometallurgical Modelling and Ore Tracking at Kittilä Mine . . . . .</b>	<b>451</b>
D. La Rosa, L. Rajavuori, J. Korteniemi and M. Wortley	

<b>Predicting Mill Ore Feed Variability Using Integrated Geotechnical/Geometallurgical Models . . . . .</b>	<b>465</b>
J. Jackson, J. Gaunt and M. Astorga	

<b>Using Grade Uncertainty to Quantify Risk in the Ultimate Pit Design for the Sadiola Deep Sulfide Prefeasibility Project, Mali, West Africa . . . . .</b>	<b>487</b>
S. P. Robins	

<b>Applicability of Categorical Simulation Methods for Assessment of Mine Plan Risk . . . . .</b>	<b>513</b>
A. Jewbali, R. Perry, L. Allen and R. Inglis	

## **Part VI Optimisation of Underground Mine Planning**

**Cut-off Grade Based Sublevel Stope Mine Optimisation** . . . . . 537

M. T. Bootsma, C. Alford, J. Benndorf and M. W. N. Buxton

**Classification of Mining Methods for Deep Orebodies** . . . . . 559

V. Oparin, A. Tapsiev and A. Freidin

**Grade Uncertainty in Stope Design—Improving the Optimisation Process** . . . . . 573

N. Grieco and R. Dimitrakopoulos

**Strategic Optimisation of a Vertical Hoisting Shaft in the Callie Underground Mine** . . . . . 591

M. G. Volz, M. Brazil and D. A. Thomas

**Strategic Underground Mine Access Design to Maximise the Net Present Value** . . . . . 607

K. G. Sirinanda, M. Brazil, P. A. Grossman, J. H. Rubinstein and D. A. Thomas

## **Part VII Advances and Applications in Mine Optimisation**

**Production Schedule Optimisation—Meeting Targets by Hedging Against Geological Risk While Addressing Environmental and Equipment Concerns** . . . . . 627

M. Spleit

**A Stochastic Optimization Formulation for the Transition from Open-Pit to Underground Mining Within the Context of a Mining Complex** . . . . . 643

J. MacNeil and R. Dimitrakopoulos

**An Open-Pit Multi-Stage Mine Production Scheduling Model for Drilling, Blasting and Excavating Operations** . . . . . 655

E. Kozan and S. Q. Liu

**Optimising the Long Term Mine Landform Progression and Truck Hour Schedule in a Large Scale Open Pit Mine Using Mixed Integer Programming** . . . . . 669

Y. Li, E. Topal and S. Ramazan

**Solving a Large SIP Model for Production Scheduling at a Gold Mine with Multiple Processing Streams and Uncertain Geology** . . . . . 687

M. de Freitas Silva

**Part VIII Contributions to Strategic Innovation**

<b>Stochastic Optimisation of Mineral Value Chains—Developments and Applications for the Simultaneous Optimisation of Mining Complexes with Uncertainty</b> . . . . .	707
R. Goodfellow and R. Dimitrakopoulos	
<b>Sensor Based Real-Time Resource Model Reconciliation for Improved Mine Production Control—A Conceptual Framework</b> . . . . .	725
J. Benndorf, M. Buxton and M. S. Shishvan	
<b>On the Joint Multi Point Simulation of Discrete and Continuous Geometallurgical Parameters</b> . . . . .	745
K. G. van den Boogaart, R. Tolosana-Delgado, M. Lehmann and U. Mueller	
<b>Geologically Enhanced Simulation of Complex Mineral Deposits Through High-Order Spatial Cumulants</b> . . . . .	767
H. Mustapha and R. Dimitrakopoulos	
<b>Optimising a Mineral Supply Chain Under Uncertainty with Long-Term Sales Contracts</b> . . . . .	787
J. Zhang and R. Dimitrakopoulos	